

Date: Wednesday, 6/6/2007 1:53:46 PM  
 User: Kim Johnston

## Process Sheet

split  
 8p 07 106/14

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32790  
 Estimate Number : 12854  
 P.O. Number : N/A  
 This Issue : 6/6/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL /MED FAB  
 Previous Run : 32484  
 Written By : AD 07.06.07  
 Checked & Approved By : AD 07.06.07  
 Comment : est rev A 07.05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY  
 Part Number : D412702101B  
 Drawing Number : ICA D412-702 P.79  
 Project Number : N/A  
 Drawing Revision : 3  
 Material : N/A  
 Due Date : 6/15/2007 Qty: 14 Um: Each  
 5

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 type labels per PPP D412-702-101B CHG001

N/A

2.0 D35737 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 14.0000 Each(s)  
 ADAPTER  
 batch: B31864

3.0 D3579046 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 14.0000 Each(s)  
 SHOULDER HARNESS RH  
 batch: B32244

4.0 K62- CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 14.0000 Each(s)  
 CLIP  
 batch: M104426

5.0 MS24693S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 56.0000 Each(s)  
 Screw  
 batch: M104438 (13x)

MS24693C272

M8814  
M8815③  
④

AD 07/06/14  
 ⑤

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/06/14	1	split w/o	SP	07/06/14	5		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32790

Part Number: D412702101B

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN960JD10LL Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 56.0000 Each(s)  
Washer  
batch: M19600

7.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 56.0000 Each(s)  
Nut  
batch: M103691

8.0 D35693 DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 14.0000 Each(s)  
DECAL  
batch: B32540

C 07/06/14 (5)

9.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

x5

A/R MARINE ADHESIVE SEALANT GLUE BATCH: M104524

M 07/06/15

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/06/15 (5)

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-101B CHG001

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

07/06/18 (5)

(5)

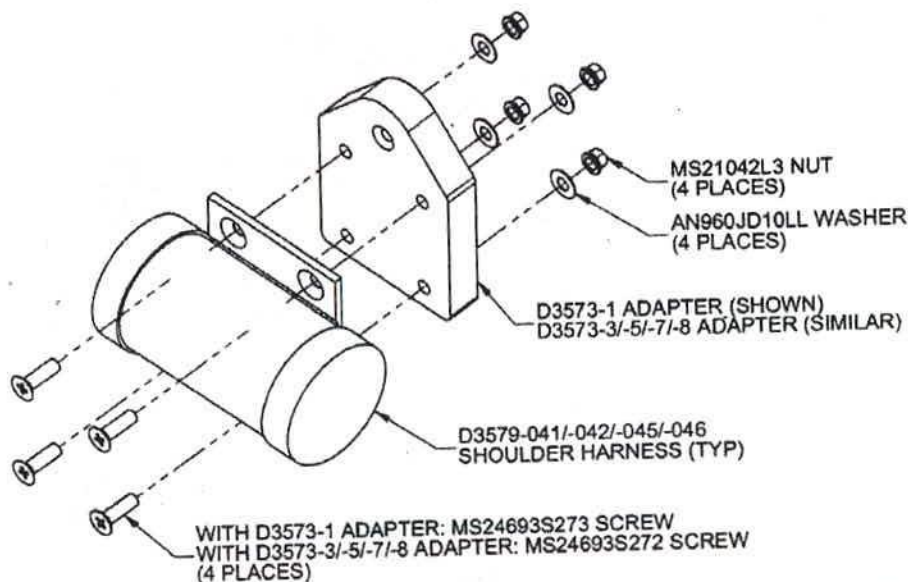
Job Completion



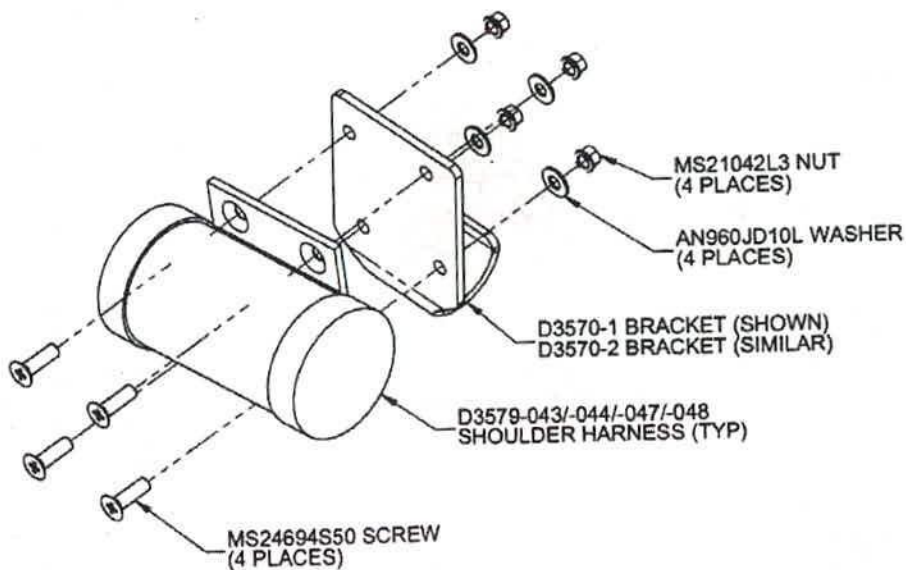
QC 21 final inspection w/o release

U 07/06/18

07/06/18



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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WORK ORDER  
NO. 32790

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